

Cogsdill TOOL

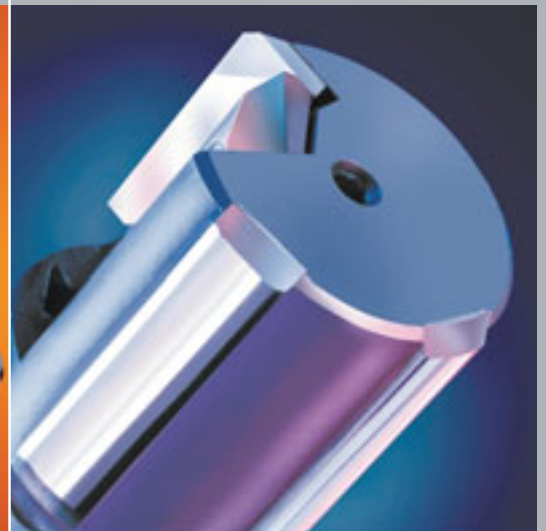


**COGSDILL TOOL PRODUCTS, INC.**

Precision Tools

FOR THE **METALWORKING INDUSTRY**

PRODUCT  
INFORMATION



view our CATALOGS online → [cogsdill.com](http://cogsdill.com)

# Cogsdill

ENGINEERED SPECIALTY TOOLING SOLUTIONS

FOR THE WORLDWIDE MACHINE TOOL INDUSTRIES



In 1914 Stuart A. Cogsdill set up shop in Detroit as a cutting tool regrinding and repair service. He soon began designing and manufacturing special tools for early automotive pioneers such as Henry Ford and the Dodge brothers, who relied on Cogsdill to develop innovative tooling solutions for tough manufacturing problems.

Currently owned and operated by the second and third generation of Stuart Cogsdill's descendants,

Cogsdill offers its 21st century customers the same commitment that inspired its founder: we will develop and build innovative tooling solutions for your tough manufacturing problems.

Cogsdill has two operating units, one in the United

States and one in the United Kingdom:

■ Cogsdill Tool Products, Inc. of Camden, South Carolina, USA – corporate headquarters

■ Cogsdill-Nuneaton Ltd. of Nuneaton, England – subsidiary of Cogsdill Tool Products



TOOLMAKERS  
SINCE  
**1914**

# Burnishing tools & machines



Size, finish, work harden ... *in seconds*

- **Roll-a-Finish® tools**, available from stock and easily adjustable for burnishing I.D.s and O.D.s.
- **Bearingizing tools**, for burnishing I.D.s in parts with thin walls or irregular wall thicknesses, or in applications where porosity retention or extremely close tolerances are required.
- **Custom tool designs** to suit your application, for burnishing internal and external tapers, faces, spherical surfaces, contours, fillets, multi-diameters, and virtually any part configuration.
- **CX External Roller Burnishing machines**, for burnishing shafts or cylindrical surfaces of any length.
- **Diamond Burnishing tools**, for generating mirror finishes on O.D.s, large I.D.s, or faces of virtually any diameter.
- **Universal™ Burnishing tools**, for burnishing shafts, faces, tapers, contours, and relatively large IDs; tool designs to suit any part size or configuration, or any turning machine.
- **KB® Knurling-Burnishing process**, for salvaging out-of-tolerance bores and shafts; a two-step process using Cogsdill knurling tools and Roll-a-Finish tools.

# Deburring & back-spotfacing tools



## Deburr both sides of holes in one pass

- **Burraway**<sup>®</sup> and **Burr-off**<sup>®</sup> mechanical hole-deburring tools, available from stock in popular sizes for removing burrs from the front, back, or both sides of drilled holes in one pass.
- **Micro-Limit**, for precision depth-controlled countersinking.
- **Ellipti-Bur**<sup>®</sup>, for deburring irregular hole surfaces generated by drilling into curved surfaces or at an angle.
- **Nobur Tool**<sup>®</sup>, for removing severe burrs and producing non-qualified chamfers on multi-walled parts and intersecting holes, where production requirements are low.
- **Flipcut**<sup>™</sup>, for back-spotfacing and back- or front-chamfering operations; from one side, in one set-up.



# Shefcut<sup>®</sup> precision reaming & boring systems



Accurate bore size, fine finish, superior hole geometry

- **Tools, holders, and setting fixtures:** complete reaming and boring systems
- Single, replaceable blade supported by guide pads for stability and alignment
- Custom tool design and manufacture
- Multiple steps
- Carbide, PCD diamond, or coated blades
- Carbide, PCD diamond, or cermet guide pads
- Various shanks, including HSK and ABS<sup>®\*</sup>
- Standard program for popular hole sizes, with fast delivery

\*License/Komet

# Automatic recessing, generating heads, & precision chamfering



Grooving, recessing, facing & chamfering ... fast, accurate, repeatable

- **AR Series** automatic recessing tools, for machining internal or external grooves and recesses on virtually any type of machine
- **Nobur**® automatic recessing tools, for deep bore recessing and producing multiple grooves

- **Generating heads**, for performing multiple operations faster, more economically, with better quality, and at one spindle location

- **Precision chamfering tools**, for generating controlled chamfers on both sides of drilled or reamed holes, and for back-chamfering and deburring operations

# ZX™ modular boring, facing, & contouring systems



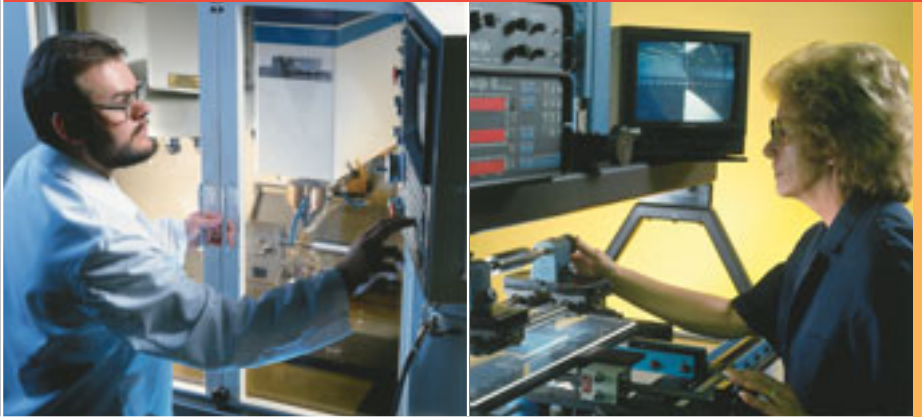
Machine a variety of contoured surfaces on horizontal boring machines

*...in one tooling set-up*

- **Single-slide facing, boring, and contouring heads**, for multiple operations in one set-up
- **Double-slide boring and contouring tools**, for balanced cutting action at higher cutting speeds
- **Valve-seat pocket tools**, with rigid cutter support and in-bore piloting for very accurate, high-quality, chatter-free finishes deep in bore cavities
- **Complete tooling systems** for performing boring, facing, taper boring, contour boring, deep-cavity boring, grooving, back-spotfacing, and chamfering operations on horizontal boring machines with programmable inner quills



TOOLMAKERS  
SINCE  
**1914**



MANUFACTURERS OF

Precision Tools

CUSTOM

Tool Design

WORLDWIDE

Service & Support

COGSDILL TOOL PRODUCTS, INC.

**Mailing Address**

P.O. Box 7007

Camden, SC USA 29021-7007

Ph. (803) 438-4000

Fax (803) 438-5263

cogsdill@cogsdill.com

**Shipping Address**

1001 Guion Drive

Lugoff, SC 29078

COGSDILL-NUNEATON LTD.

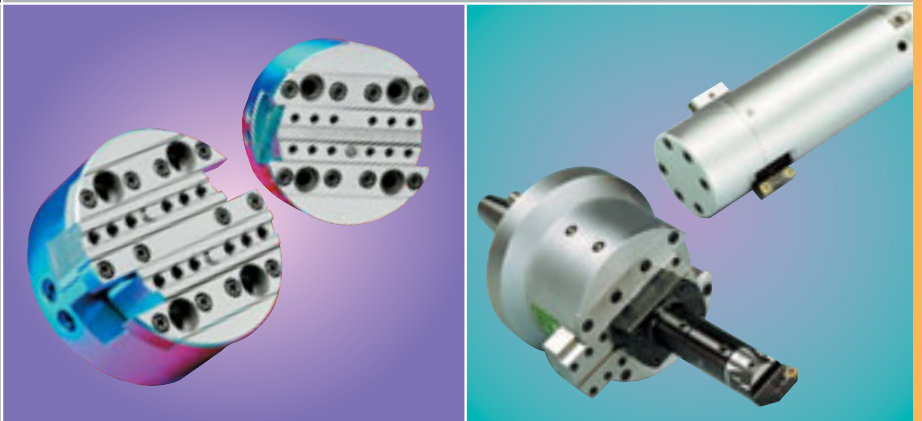
Tenlons Road

Nuneaton, England CV10 7HR

Ph. +44 (0) 2476 383792

Fax +44 (0) 2476 344433

sales@cogsdill.co.uk



FOR ADDITIONAL INFORMATION

 **COGSDILL TOOL PRODUCTS, INC.**

BROCHURE NO. 024 2-09

[www.cogsdill.com](http://www.cogsdill.com)

© COPYRIGHT 2009  
COGSDILL TOOL PRODUCTS, INC.